

EZ ANCHOR WITH VERTICAL STABILIZER INSTALLATION INSTRUCTIONS

Note: With machine installation, a Minute-Man adapter designed to fit both the anchor head and drive machine shaft is available. Installers do not need additional or special equipment for E-Z Anchor Installation.

1. MACHINE INSTALLATION

Using a drive machine, turn the anchor into the ground so that the **vertical stabilizer** is approximately 2" below ground level and the stabilizer head is 1/4" to 1/2" below ground level.

For the E-Z Anchor/Stabilizer to achieve full potential install the anchor **vertically**.
See Figure A.

Note: A slightly greater angle may be used to start anchor to avoid contact with the home and straightened as anchor is ground set. The splitbolt is inserted, strap is fastened, and tightening adjustment made.

Caution: The installation of anchors with a drive machine is a two person operation.

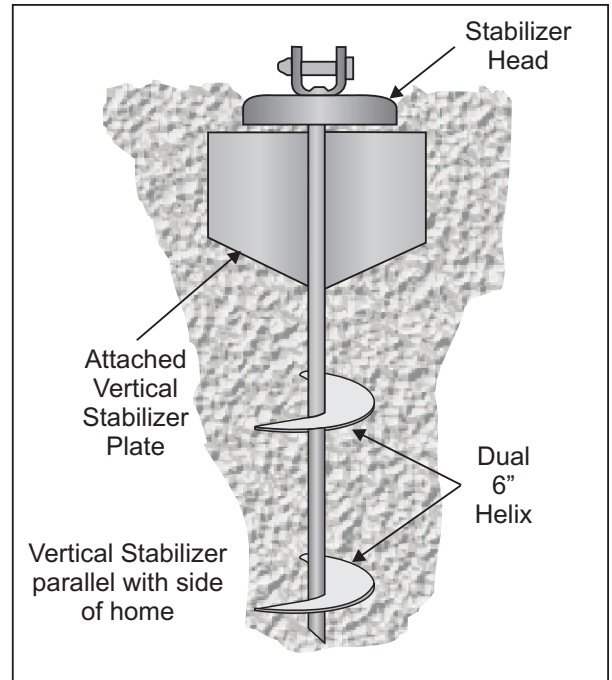


Figure A Note: Before insertion, make sure vertical stabilizer is parallel with direction of pull.

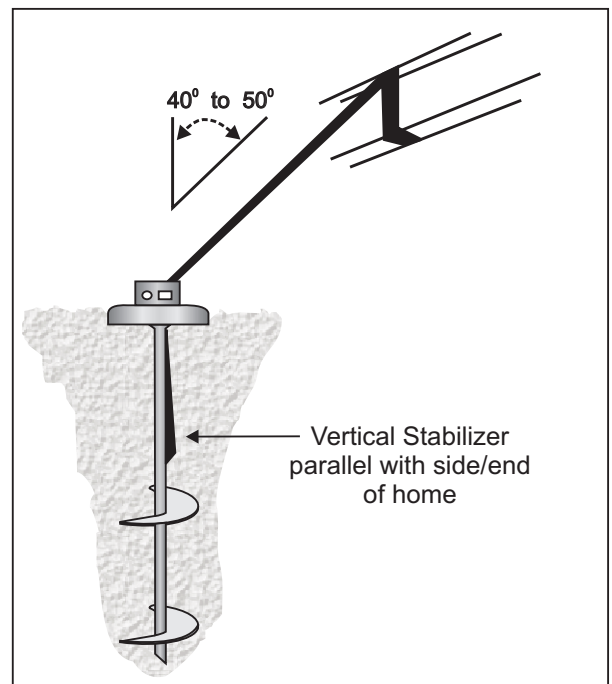
MINUTE MAN EZ ANCHOR WITH VERTICAL STABILIZER

MODEL: MMA 6650 EZDH W/STABILIZER

Stabilizer pulled into ground by anchor installation - no sledge hammer needed

2. STANDARDS OF INSTALLATION

- E-Z Anchors and all components are to be installed per manufacturer's instructions.
- E-Z Anchors are approved for designated Soil Class 4-A.
- Consult manufactured home set up instructions for number of frame tie downs, over the roof tie downs, and tie down spacing.



FLORIDA APPROVED

For additional information, copies of engineering test(s) and report,
Contact Minute-Man Anchors, Inc. (Revised: November 1998)

